



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB T101649-101-1
Job Sheet 176142



Part No: RB T101649-101-1

Job Qty: 3 ea

Part Name: Base



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 4/17/18

Job Tracking No:

Due Date: 4/18/18

Created By: Logan David

Type: Stock

Description:

Note: DWG RB T101649-101 Rev. A IPP Rev. A 18.04.17 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	4/17/18	4/17/18	0.00	0.00	Start Up Waterjet2		bc 18/04/18
120	Waterjet	3 pcs	4/17/18	4/17/18	0.00	0.75	Waterjet 2 OMAX		bc 18/04/18
130	QC	3 pcs	4/17/18	4/17/18	0.00	0.00	QC2 Machining-5		bc 18/04/18
160	QC	3 pcs	4/17/18	4/17/18	0.00	0.00	QC8 Machining-5		bc 18/04/18
170	Small Fab	3 pcs	4/18/18	4/18/18	0.00	0.30	Small Fab-4		bc 18-04-18
175	QC	3 pcs	4/18/18	4/18/18	0.00	0.00	QC5		bc 18-04-18
250	Packaging	3 pcs	4/18/18	4/18/18	0.00	0.00	Packaging3-2		
260	QC21-SA	3 Ea	4/18/18	4/18/18	0.00	0.00	QC21		

Part Op 120 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary
Descriptions: 170 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.
250 - Identify and Stock

DAS
21
9-86

APR 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140-S-0.375X5.500	AISI 4140 Steel Sheet/Plate	2.2500 ft (.75 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-4140-S-0.375X5.500	2	6	0

Part Specifications

Specifications could not be found.

Plex 4/17/18 3:38 PM dart.logan.david

DNL 4-17

DART
AEROSPACE

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Container No: S062382



Part: RB T101649-101-1

Job No: 176142

Serial No/Batch: S062382

Revision: A

Inspector:

Date: 04/18/18

176142
~~176094~~
~~173214~~

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A: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

